

FASTTHRED

OPERATING INSTRUCTIONS

1. CLEAN MAIN OF ALL DIRT, DEBRIS AND SCRATCHES IN THE AREA WHERE THE SADDLE IS TO BE MOUNTED. PAY PARTICULAR ATTENTION TO THE AREA WHERE THE GASKET WILL MAKE ITS SEAL.
2. IF SADDLE USES METAL BAND STRAP GOTO STEP 4
3. PLACE TOP AND BOTTOM HALF OF SADDLE ON MAIN. INSERT BOLTS AND TIGHTEN IN A CRISSCROSS PATTERN, TAKING CARE NOT TO ROTATE SADDLE ON THE MAIN. TIGHTEN THE BOLTS UNTIL THE FLANGES OF THE SADDLE COME TOGETHER ALONG THE OUTER EDGE. THE FLANGES OF THE SADDLE MAY NOT COME TOGETHER NEXT TO THE PIPE. BOLT TORQUE SHOULD NOT EXCEED 120 INCH POUNDS. GOTO STEP 6.
4. BACK OFF NUT ON BANDSTRAP STUD UNTIL IT IS FLUSH WITH END OF STUD.
5. PLACE BANDSTRAP AROUND MAIN IN THE DESIRED POSITION. PLACE STUD BETWEEN STRIP ON OPPOSITE END OF BANDSTRAP. TIGHTEN UNTIL LEAK TIGHT.
6. CUT PIPE ENDS SQUARE, DEBURR OUTSIDE AND INSIDE, CLEAN THOROUGHLY TO ASSURE THERE IS NO DIRT, GREASE, OIL, ETC. ON ASSEMBLY AREA OF PIPE.
7. CONNECT SERVICE LINE. IF OUTLET IS SOLVENT WELD OR THREADED, FOLLOW YOUR COMPANIES PROCEDURES. **IMPORTANT** - ON COMPRESSION TYPE OUTLETS, TIGHTEN COMPRESSION NUT ALL THE WAY TO SHOULDER OF OUTLET.

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